

Replacement Parts & Availability

Genuine AMCO replacement parts, kits and accessories for APCD, STP, APHH and UTP series pumps — including parts interchangeable with Godwin® equipment. Lead times are typical from our Houston warehouse. Updated August 25, 2026.

Parts, kits and wear components

Part / Accessory	Pump sizes	Availability	Typical lead time	Notes
Mechanical Seal Kit	All 2"-12"	In stock	Same-day to 2 days	APCD Series, interchangeable with Godwin® — All common APCD sizes on the shelf
1-2 Year Spare Parts Kit	All 2"-12"	In stock	1-3 days	Wear items for one to two seasons of service — Kitted in house from stocked wear items
Complete Pump Ends	All 2"-12"	Made to order	3-5 weeks	Bench tested and paint matched on request — Bare pump ends assembled and tested to order
Wear Plates	All 2"-12"	In stock	2-5 days	Ductile iron stocked 2"-8"; larger sizes machined
Bearing Brackets	All 2"-12"	Made to order	2-4 weeks	Machined bracket assemblies built to order
Volutes	All 2"-12"	Made to order	3-5 weeks	Casting pulled from foundry stock, then machined
Bendix® and Quincy® Style Compressors	All 2"-12"	In stock	3-5 days	Priming air compressors for auto-prime units — Priming compressors held in inventory
Front Covers	All 2"-12"	In stock	2-5 days	Common clean-out covers and gaskets stocked
Shaft & Bearings	All 2"-12"	In stock	Same-day to 3 days	Shafts and bearing sets on the shelf
Ejector Nozzle, Jet, Collar	All 2"-12"	In stock	2-5 days	Venturi priming components — Priming ejector components stocked
NRV Ball & Seat	All 2"-12"	In stock	Same-day to 2 days	Balls, seats and flappers stocked
Impellers	All 2"-12"	Made to order	1-3 weeks	Enclosed and open, multiple trims — Stocked in common trims; trimmed to duty on request
Rotating Assembly	2", 3", 4", 6", 8", 10"	Made to order	1-2 weeks	2" - 10", interchangeable with Gorman-Rupp® — Bench-built cartridges, 2"-12"
Check Valves	4", 6", 8", 10", 12"	Special order	3-6 weeks	4" - 12" — Sized and quoted per line size and pressure class

Accessories, valves, hose and monitoring

Part / Accessory	Pump sizes	Availability	Typical lead time	Notes
Check Valves	4", 6", 8", 10", 12"	Special order	3-6 weeks	4" thru 12" — Quoted per line size and pressure class
Butterfly Valves	4", 6", 8", 10", 12"	In stock	3-7 days	4" thru 12" — Lever operators stocked 2"-8"

Part / Accessory	Pump sizes	Availability	Typical lead time	Notes
Air Release Valves	All 2"-12"	In stock	3-7 days	Common vent sizes stocked
Suction Hose	2", 3", 4", 6", 8", 10", 12"	In stock	2-5 days	2" thru 12" — Cut to length from stocked coils
Discharge Hose	All 2"-12"	In stock	2-5 days	Bauer style — Cut and coupled in house
Discharge Hose	All 2"-12"	In stock	2-5 days	Cam & groove style — Cut and coupled in house
Bauer Style Fittings	All 2"-12"	In stock	Same-day to 3 days	Full fitting range stocked
Cam & Groove Fittings	All 2"-12"	In stock	Same-day to 3 days	Aluminium and steel stocked
Hammer Unions	All 2"-12"	In stock	2-5 days	Common wing-nut sizes stocked
Suction Strainers	All 2"-12"	In stock	2-5 days	Basket and screen strainers stocked
Priming System Air Compressors	All 2"-12"	In stock	3-5 days	Bendix® style — Held in inventory for field swaps
Solar Trickle Chargers	All 2"-12"	In stock	3-7 days	Panels and regulators stocked
Control Panels	All 2"-12"	Special order	4-8 weeks	Auto start/stop and level control — Built to the site's control narrative
Floats	All 2"-12"	In stock	2-5 days	Level control for auto start/stop — Float switches and cable stocked
Field Intelligence Technology	All 2"-12"	Special order	2-4 weeks	Remote monitoring and control — Provisioned per site and carrier

STP self-prime trash pump rotating assembly

- | | |
|-----------------------------|---------------------------|
| 1. Impeller | 16. Lock washer |
| 2. Seal assembly | 17. Hex head cap screw |
| 3. Adjusting shim set | 18. Lock washer |
| 4. O-ring | 19. Bearing cap |
| 5. Seal plate | 20. O-ring |
| 6. Gasket | 21. Retaining ring |
| 7. Oil seal | 22. Ball bearing |
| 8. Pipe plug | 23. Key |
| 9. Bearing housing | 24. Impeller shaft |
| 10. Vented pipe plug | 25. Ball bearing |
| 11. Air vent | 26. Socket head cap screw |
| 12. Reducer pipe bushing | 27. Impeller washer |
| 13. Pipe plug | 28. O-ring |
| 14. Seal cavity sight gauge | 29. Shipping plug |
| 15. Hex head cap screw | |

Materials of construction

Ductile Iron — Standard wet-end material for volutes, covers and impellers — tough, repairable and cost effective for dewatering and bypass duty.

CD4MCu Stainless — Duplex stainless for abrasive and corrosive service such as brine, slurry, mine water and process effluent.

Coatings & Hardware — Various protective coatings, plus mechanical seals in every type and size for the pumps we build and the OEM units we interchange with.

Need a part that is not listed? Call 713-690-7575 or email sales@amcopumps.com with your pump model and serial number and we will identify the correct component.